



**Physical - Technical Testing Institute, s.p.**

**National Authority No. 210, EU Notified body No.1026**

**Testing Laboratory No. 1019, accredited by CAI**

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## **TEST REPORT No.: 13.0351 - 6**

**Test:** Degree of protection - IP 66, IP 67

**Applicant:** LIMATHERM Components Sp.z o.o  
Želazna 5, 41-506 Chorzów, Poland

**Producer:** LIMATHERM Components Sp.z o.o  
Želazna 5, 41-506 Chorzów, Poland

**Tested Subject:** Connection head, Type: MA

**Design of Sample:** IP 66, IP 67

**Sample Number:** 18427

**Certificate Number:** -

**Delivery of Sample:** 9.7.2013

**Testing Method:** EN 60529:1991+A1:2000, clause 13.4, clause 14.2.6, 14.2.7

**Deviation of the Test Method:** -

**Responsible person:** Ing. Tomáš Štula, Ph.D.  
Head of Testing Laboratory

**Elaborated by:** Jan Šviderský

**Date of issue:** 3.9.2013

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**Number of annexes:** -

Test results mentioned in this test report relate to the items tested only and not replace any other documents.  
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**Test Sample:** Connection head, Type: MA, without nameplate  
 Head body and cover material: Aluminum  
 Sealing material: Silicone rubber

**Testing Procedure:**

EN 60529:1991+A1:2000, clause 13.4, clause 14.2.6, 14.2.7  
 Required degree of protection: **IP 66, IP 67**  
 Enclosure Category: 1  
 Sample operating mode: at rest

**Test Conditions:**  $T_a = 21,0^{\circ}\text{C}$

**Test Instruments and Apparatus:**

- |  |            |
|--|------------|
| 1. Digital thermometer THERM 2280-2          | Reg.No.160 |
| 2. Dust chamber                              | Reg.No.071 |
| 3. Measuring tape                            | Reg.No.231 |
| 4. Water nozzle, $\varnothing 12,5\text{mm}$ | Reg.No.124 |
| 5. Water tank                                |            |

**Test Results:**

Test apparatus for degree:	<b>IP 6X</b>	Dust Chamber
Equipment free volume app:	0,025	$\text{dm}^3$
Set under pressure:	2	kPa
Air exchange during the test:	1,0	$\text{dm}^3$
Test Duration:	8	Hour
Test Result:	Any dust didn't enter into sample.	

Test apparatus for degree:	<b>IP X6</b>	Nozzle with inside diameter: 12,5 mm Water flow: 100 l/min Distance: 3m Test duration: 3min.
Water temperature:	18,3	$^{\circ}\text{C}$
Test Result:	Any water didn't enter in quantity deteriorating sample degree of protection.	

Test apparatus for degree:	<b>IP X7</b>	Water tank Sample dive into water. Lowest point of Head: 1000 mm under water level Test duration: 30 min.
Water temperature:	18,0	$^{\circ}\text{C}$
Test Result:	Any water didn't enter in quantity deteriorating sample degree of protection.	

**Tested by:** Jan Šviderský  
 Radim Kolář

*Šviderský*  
*Kolář*

**Date of testing:** 16., 20., 26.8.2013

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